

A Research on Study on the Behavior of Concrete using Waste Glass and Rice Husk

Rakshak Rappria¹, Er Gaurav Tanwar²

¹Research Scholar, ²Assistant Professor,

^{1,2}Department of CE, B.R.C.M College of Engineering & Technology, Bhiwani, Bahal, Haryana, India

ABSTRACT

During cement creation, emanation of CO₂ has huge effect on condition. Aside from this, extraction of natural aggregates and generation of industrial and residential waste additionally prompts condition corruption. The utilization of these waste materials not just assists with lessening the utilization of common assets additionally assists with relieving nature contamination. The fundamental goal of this examination is to explore the impact of Waste Glass (WG) as fractional substitution of fine totals and Rice Husk Ash (RHA) as halfway substitution of cement in concrete. This investigation principally manages the attributes of cement, including compressive quality, functionality and warm strength of all solid blends at raised temperature. Twenty five blends of cement were set up at various substitution levels of WG (0%, 10%, 20%, 30% and 40%) with fine totals and RHA (0%, 5%, 10%, 15% and 20%) with concrete. The water/concrete proportion in all the blends was kept at 0.55. The functionality of cement was tried following setting up the solid though the compressive quality of cement was tried following 14, 28 and 60 days of relieving. In light of the test outcomes, a blend of 10% WG and 10% RHA is the most huge for high quality and cement. This study equally shows that the commitment of WG and RHA it helps in to increase the quality of concrete overall

KEYWORDS: Compressive strength, Waste glass, Elevated Temperature, Rice Husk Ash, Workability

INTRODUCTION

Rice Husk Ash is one of the principle by item produced by the Rice business around the world. Food and Agriculture Organization (FAO) expresses that India is the second biggest maker of Rice after Brazil.. That buildup material (Bagasse) is the major modern waste from Rice industry. The Rice bagasse consist of half of cellulose, 25% of hemicelluloses and 25% of lignin. Every ton of Rice creates around 26% of bagasse and 0.62% of buildup debris (Srinivasan and Sathiya 2010). A large portion of the bagasse is utilized as a fuel in boilers, refineries and modest quantity for power age in Rice manufacturing plants. Subsequent to consuming of bagasse at controlled condition, side-effect bagasse debris can be utilized as an advantageous replacing material with Cement because of high substance of silica (SiO₂) (cordeiro et al 2008 . The standard improvement in compressive quality of cement with the utilization of RHA replaced with Cement is because of its physical And Chemical impacts. The physical impact is filler impact, which thus relies on the size, shape and surface. India is the second biggest populated nation everywhere throughout the world. Because of enormous number of buyers, there is a significant ascent in the waste and side-effects in different structures from family units and ventures. This clearly spoils the normal assets like air, water and soil. So as to destroy this issue, use of many waste items is currently very much evolved, as it changes the unreasonable to economical improvement by two different ways. Initially, squander materials are used which in any case will be the weight on

the earth and require an excessive amount of land so as to arrange them. Also, it will assist with moderating the issue of burrowing of sand. A considerable lot of modern waste, for example, Waste Glass (WG), Coal base debris, Blast heater slag, Copper slag and so forth cause a waste removal emergency. In the event that fine totals will supplanted by WG of explicit size with unmistakable proportion, it will diminish the use of fine total. Non recyclable WG establishes an issue for strong waste removal in numerous regions in India.

Glass is created in different structures like holder glass, level glass, bulb glass, tube glass and so forth these glass have their restricted life. Glass makes condition issue during landfills. Consequently, we can utilize WG as fine Aggregate by slight alteration in their size and shape. In view of the science of glass, it tends to be grouped into different classes like vitreous silica, antacid silica, soft drink lime glass, borosilicate glass, lead glass and aluminosilicate glass and so forth. Soft drink lime glass is for the most part utilized for the assembling of compartments, containers and sheets.

Concrete structures are enormous tough building. Through their age, they might be presented to high temperature for occasion atomic reactor. In this manner resistance to fire is additionally a significant parameter. Incorporation of eco-accommodating material towards improving properties of OPC cement should require other essential properties like

How to cite this paper: Rakshak Rappria | Er Gaurav Tanwar "A Research on Study on the Behavior of Concrete using Waste Glass and Rice Husk" Published in International Journal of Trend in Scientific Research and Development (ijtsrd), ISSN: 2456-6470, Volume-4 | Issue-5, August 2020, pp.610-613, URL: www.ijtsrd.com/papers/ijtsrd32939.pdf



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imperviousness to fire. As we probably am aware the properties of cement relies on dampness and porosity. In some cases solid structures are presented to fire, subsequently their quality and strength is partial. The imperviousness to fire of Concrete is additionally influenced by some different variables like the sort of Aggregates, concrete and the length of fire.

Apart from this, development in Cement paste is likewise seen because of their compound piece. At raised temperature, because of loss of water from the Cement paste, free calcium hydroxide will goes in to calcium oxide. On the off chance that this solid interacted with dampness, calcium hydroxide will frame.

Therefore the present research will investigate the properties of concrete at elevated temperature inclusion with WG and RHA Keeping above in see, the current investigation has been arranged with the accompanying destinations:

- A. To study the compressive quality of concrete utilizing waste glass (as incomplete substitution of fine aggregates) and Rice Husk Ash (as fractional substitution of concrete).
- B. To study the workability characteristic of concrete utilizing waste glass and Rice Husk Ash.
- C. To study the impact of raised temperature on compressive quality of solid utilizing waste glass and Rice Husk Ash.

Advantages of Waste Glass and Rice Husk

- A. Increased compressive and flexural qualities
- B. Reduced porosness
- C. Increased protection from synthetic assault
- D. Increased solidness
- E. Reduced shrinkage because of molecule pressing, making concrete denser
- F. Enriched usefulness and completing of cement

Objective of the work

To collect Suitable substances and metakaolin for use in the observe.

- A. To enhance the property of concrete
- B. To evolve blend designs for M-20 grade Concrete with varying proportions of metakaolin for use in the take a look at.
- C. To inspect compressive and flexural strengths of metakaolin concrete.
- D. To inspect durability properties of waste glass and Rice Husk Ash concrete like its soundness and abrasion resistance.
- E. To decide suitability of use of waste glass and Rice Husk Ash as a mineral admixture in cement concrete inside the production work

Scope of present work

- A. The workability of concrete reductions with the expansion in level of RHA content. Then again there is hike in slump value i.e increment in workability as substitution of WG increments.
- B. The slump values diminished from 110 mm to 91 mm with increment in level of RHA from 0% to 20%. Be that as it may, as the level of WG is increased from 0% to 40% workability begins expanding from 110 mm to 133 mm.

- C. The compressive quality of concrete increments as RHA content increments for all relieving ages. The most extreme improvement in compressive quality is seen at 10% of RHA however past 10% substitution of RHA quality beginnings diminishing. There is a critical decrease in compressive quality at 20% substitution of RHA.

Materials and Methodology

Rice Husk Ash

India is an farming country. Rice is the one of the most cultured crop in all over nation. Food and Agriculture Organization (FAO) states that India is the second largest manufacturer of Rice after Brazil. Rice Husk Ash (RHA), its product is bagasse. Bagasse is fibrous residue after the extraction of Rice from Rice. When this bagasse is burn at controlled temperature conditions, it turns into bagasse ash.



Rice Husk Ash

It has chemical composites like SiO_2 , Al_2O_3 and Fe_2O_3 . In the wake of consuming, squander buildup is from the boiler. To meet the prerequisites of supplanted material, debris was sieved through 45 micron sieve. Bagasse ash utilized in this exploration was gathered from the kettle of a Jain Rice Mill in hisar Jind Road, Hansi Hisar - 125001 (Haryana). The properties of RHA are given in Chapter IV.

Waste Glass

Glass is a latent material. Be that as it may, it is absurd to expect to reuse the entire waste glass (WG). Subsequently the use of this waste material is basic to create eco friendly environment. In this investigation, WG was gathered from different spots of the city. This WG is commonly known as ground glass. It incorporates compartment glass, bulb glass and level glass. From there on, ground glass is squandered with water to evacuate dust molecule and other bothersome materials from ground glass.



Waste glass

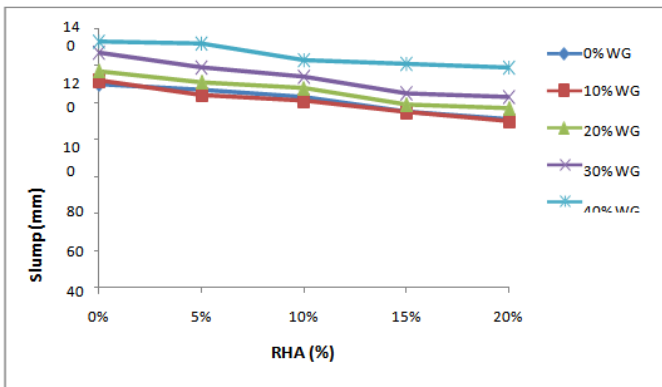
Test Results

Workability of concrete

In fresh condition, workability characteristics for high quality concrete should be acceptable (90-100 mm slump height). The desired strength of concrete can be obtained if fresh concrete has adequate slump value. In the present research, workability was measured in terms of slump values and percentage losses. On the other hand, as the percentage of WG is increased from 0% to 40%, slump values instantly increased from 110 mm to 133 mm. It was observed that the slump value was highest (about 133mm) at 0% replacement of RHA with combination of 40% WG. This is mainly due to the non porous structure of the WG.

Test results for workability of concrete

Mix	RHA (%)	WG (%)	Slump(mm)
M1	0	0	110
M2	5		107
M3	10		103
M4	15		95
M5	20		91
M6	0	10	112
M7	5		104
M8	10		101
M9	15		95
M10	20	90	
M11	0	20	117
M12	5		111
M13	10		108
M14	15		99
M15	20		97
M16	0	30	127
M17	5		119
M18	10		114
M19	15		105
M20	20	103	
M21	0	40	133
M22	5		132
M23	10		123
M24	15		121
M25	20		119



Slump values of concrete with different replacement levels of RHA and WG

Compressive strength of concrete

The compressive strength of all the mixes was determined at the ages of 14, 28 and 60 days for the various replacement levels of RHA with cement and WG with fine aggregates. The values of average compressive strength and percentage loss for different replacement levels of RHA (0%, 5%, 10%, 15%,

20%) and WG (0%, 10%, 20%, 30% and 40%) at the end of different curing periods (14 days, 28 days & 60 days) are given in Table 4.19 and Table 4.20 respectively. WG aggregates and the cement paste as well as the increase in fineness modulus (FM) of the fine aggregates and the decrease in compacting factor in accordance with the increase in the mixing ratio of the WG. At the curing age of 14 days, there was about 0.6%, 2.5%, 5.9% and 8.1% loss in compressive strength of concrete containing 10%, 20%, 30%, and 40% WG as fine aggregates respectively. The same trend was observed for curing period of 28 and 60 days it can be concluded that the combination of 10% RHA and 20% WG gives better results without any loss in strength. In order to make higher strength concrete compared to reference mix, the combination of 10% RHA and 10% WG is the most significant.

Test results for average compressive strength of concrete

Mix	RHA (%)	WG (%)	Average compressive strength (N/mm ²) of concrete for different curing days		
			14 days	28 days	60 days
M1	0	0	23.01	27.35	32.10
M2	5		23.63	28.41	33.44
M3	10		24.06	29.01	33.99
M4	15		23.33	27.86	32.42
M5	20		22.84	26.93	31.81
M6	0	10	22.87	27.10	31.93
M7	5		23.51	28.17	33.28
M8	10		23.92	28.79	33.86
M9	15		23.21	27.65	32.32
M10	20	22.71	26.74	31.61	
M11	0	20	22.43	26.55	31.23
M12	5		23.05	27.59	32.64
M13	10		23.53	28.19	33.15
M14	15		22.73	27.11	31.42
M15	20		22.29	26.11	30.84
M16	0	30	21.65	25.79	30.14
M17	5		22.25	26.83	31.45
M18	10		22.68	27.21	32.00
M19	15		21.99	26.28	30.49
M20	20	21.46	25.68	30.10	
M21	0	40	21.14	24.80	29.17
M22	5		21.79	25.84	30.49
M23	10		22.23	26.50	31.04
M24	15		21.44	25.27	29.56
M25	20		20.96	24.36	29.30

Conclusion

- The workability of concrete reductions with the expansion in level of RHA content. Then again there is hike in slump value i.e increment in workability as substitution of WG increments.
- The slump values diminished from 110 mm to 91 mm with increment in level of RHA from 0% to 20%. Be that as it may, as the level of WG is increased from 0% to 40% workability begins expanding from 110 mm to 133 mm.
- The compressive quality of concrete increments as RHA content increments for all relieving ages. The most extreme improvement in compressive quality is seen at 10% of RHA however past 10% substitution of RHA quality beginnings diminishing. There is a critical

- decrease in compressive quality at 20% substitution of RHA.
- D. The replacement of WG with fine aggregate decrease the compressive quality of cement for all restoring ages. As the level of WG expands there is a nonstop misfortune in quality at each substitution level.
- E. The mix of 10% RHA and 20% WG give better outcomes with no loss in quality. For example, the estimation of compressive quality at 28 days is about 28.19.
- F. In order to make higher strength concrete to reference mix, 10% RHA and 10% WG is the most huge for higher quality and worthy usefulness with 5.7 % decline in cost.

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