

# An Experimental Study on Properties of Concrete using RHA & RFA as a Partial Replacement of Fine Aggregate & Fly Ash as a Cement

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## ABSTRACT

Concrete is the most widely used construction material in the world it is a mixture of cement, sand, coarse aggregate and water. Storage and safe disposal of industrial byproduct such as fly ash and RHA & RFA is a huge problem everywhere, reuse of these waste eliminates/reduce the problem. In this experiment fine aggregate is replaced 0%, 6+6% & 12+12%, of its weight by RFA + RHA and cement is replaced 0%, 10%, 15% & 20% of its weight by fly ash in all concrete mix and there effects are studied. In this experiment the compressive strength of the concrete is increased, It is found that the maximum strength increases with the replacement of cement and fine aggregate by fly ash at about 10% and 6% RHA & 6% RFA, after that compressive strength is decreases.

## INTRODUCTION

Concrete is the most widely used construction material in the world it is a mixture of cement, sand, coarse aggregate and water. Cement is binding material in the cement concrete and its role is to provide strength to concrete. Cement fills up voids existing in the fine aggregate and makes the concrete impermeable. Provides strength to concrete on setting and hardening and binds the aggregate into a solid mass by virtue of its setting and hardening properties when mixed with water. Fine aggregate consist of small angular or rounded grains of silica. It is commonly used as the fine aggregate in cement concrete. It fills the voids existing in the coarse aggregate it reduces shrinkage cracking of concrete. It helps in hardening of cement by allowing the water through its voids. To form hard mass of silicates as it is believed that some chemical reaction take place between silica of sand and constituents of cement, Coarse aggregate makes solid and hard mass of concrete with cement and sand .it increase the crushing strength of concrete.

Recycled fine aggregates are originated from the get ready of materials previously utilized as a part of an item and/or in construction. Examples include recycled fine aggregate concrete from construction and demolition waste material. Aggregate is one of the main ingredients in concrete. It covers more than 80% of the total volume of any concrete mix.

Rice husk ash is waste by itself has little cementitious value but in the presence of moisture it reacts chemically and forms cementitious compounds and attributes to the improvement of strength.

Fly ash remains in one of the deposits produced in the burning of coal, Fly cinder is for the most part caught shape the fireplaces of coal-terminated power plants and is one of two kinds of slag that together are known as coal powder.

## Objectives

The objectives of the research are outlined below:

- The general objectives of this dissertation work is to search out the properties of fresh and hardened concrete for M-35 grade of concrete for cement replacement at various percentages of 0%, 10%, 15% & 20% by fly ash & fine aggregate replacement at various percentages of 0%, 6+6%, & 12+12% by RHA & RFA

**Table No.1: Samples Details for M-35 Grade Concrete**

Mix(M35)	S-1	S-2	S-3	S-4	S-5	S-6	S-7
FLY ASH (%)	0	10	15	20	10	15	20
RICE HUSK ASH (%)	0	6	6	6	12	12	12
RECYCLED FINE AGGREGATE (%)	0	6	6	6	12	12	12

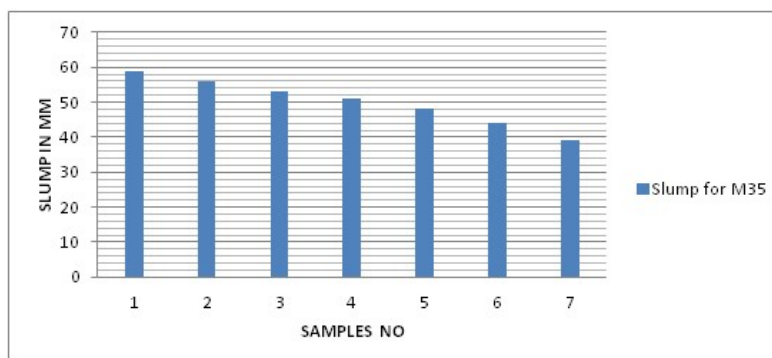


Figure 1 shows slump value with FA, RHA &amp; RFA for M-35

**Table No.2: Slump value in mm for M-35 Grade Concrete**

SLUMP IN MM		
SAMPLES NO.	Column1	Slump for M35
1	S-1, FA 0%,RHA 0%, RFA 0%	59
2	S-2, FA 10%, RHA 6%, RFA 6%	56
3	S-3, FA 15%, RHA 6%, RFA 6%	53
4	S-4, FA 20%, RHA 6%, RFA 6%	51
5	S-5, FA 10%, RHA 12%, RFA 12%	48
6	S-6, FA 15%, RHA 12%, RFA 12%	44
7	S-7, FA 20%, RHA 12%, RFA 12%	39

**Table No.3: Compressive Strength Variation for M-35 Grade Concrete**

Compressive Strength of M-35 grade concrete in N/mm <sup>2</sup>				
SAMPLES NO.	Column1	7 days	14 days	28 days
1	S-1, FA 0%,RHA 0%, RFA 0%	30.12	39.9	44.2
2	S-2, FA 10%, RHA 6%, RFA 6%	33.42	44.9	49.7
3	S-3, FA 15%, RHA 6%, RFA 6%	32.83	44.6	49.3
4	S-4, FA 20%, RHA 6%, RFA 6%	32.33	44.2	48.3
5	S-5, FA 10%, RHA 12%, RFA 12%	32.22	44.1	48.7
6	S-6, FA 15%, RHA 12%, RFA 12%	32.12	43.2	48.3
7	S-7, FA 20%, RHA 12%, RFA 12%	31.6	42.11	46.44

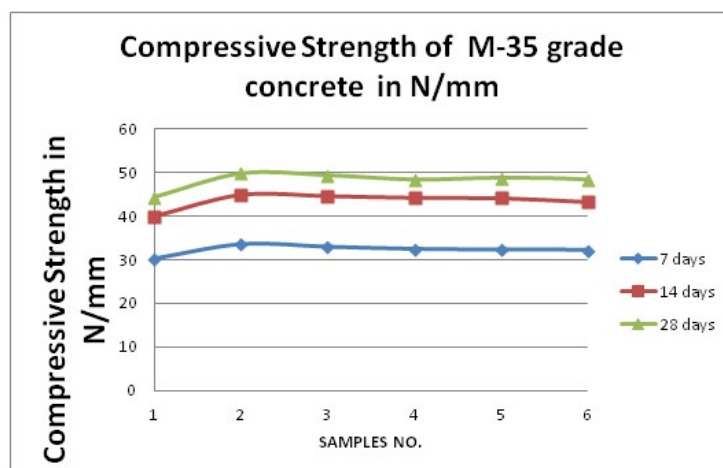


Figure 2 shows Compressive Strength of M35 Grade concrete

- For M-35 the maximum 28 day compressive strength of nominal cube obtained was 44.2 N/mm<sup>2</sup>, for a mix with RHA + RFA of 6+6% 49.72N/mm<sup>2</sup> compressive strength is found.
- An increase in strength over normal concrete is 12.45% when we added Fly ash, RHA & RFA.

It has been seen during experiments that as the percentage of RHA increases the compressive strength increases initially, on further increase in its percentage compressive strength will be reduced.

#### Conclusions obtained by this study are as under -

Compressive strength, of concrete based on controlled mix (fine aggregate is replaced by different percentage of RHA + RFA as 6+6% and 12+12% and cement replaced by three percentages of fly ash i.e. 10%,15% and 20%.) were higher than the normal Mix and concrete at all the ages. And also there is cost reduction for some extent.

It has been seen during experiments that as the percentage of RHA, RFA and fly ash increases the compressive strength increases initially, on further increase in its percentage reduces its compressive strength.

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